

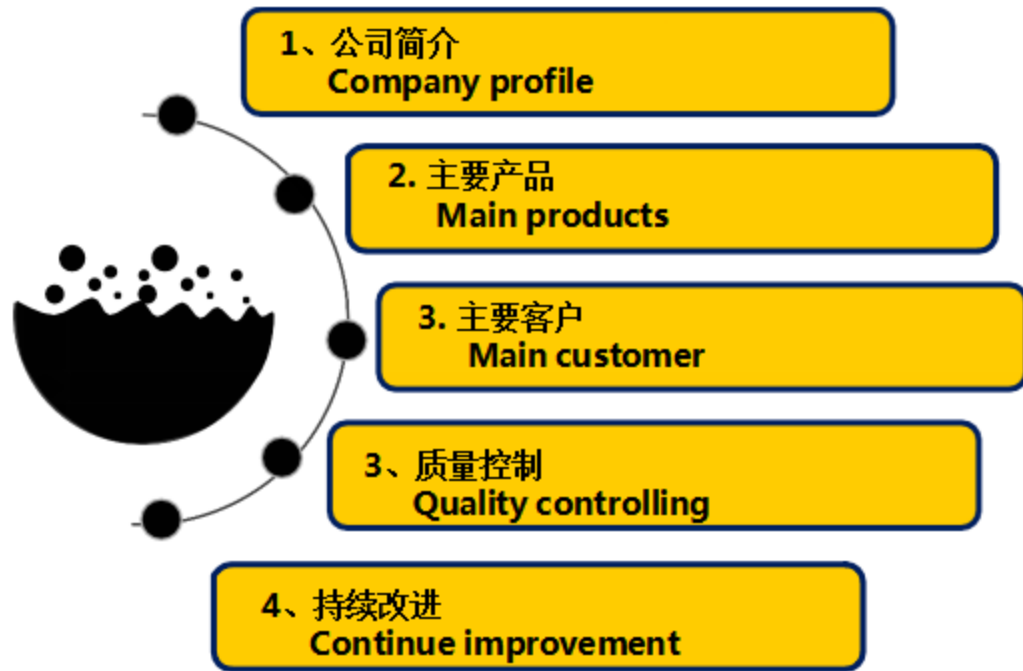


余姚稳拿机械工贸有限公司

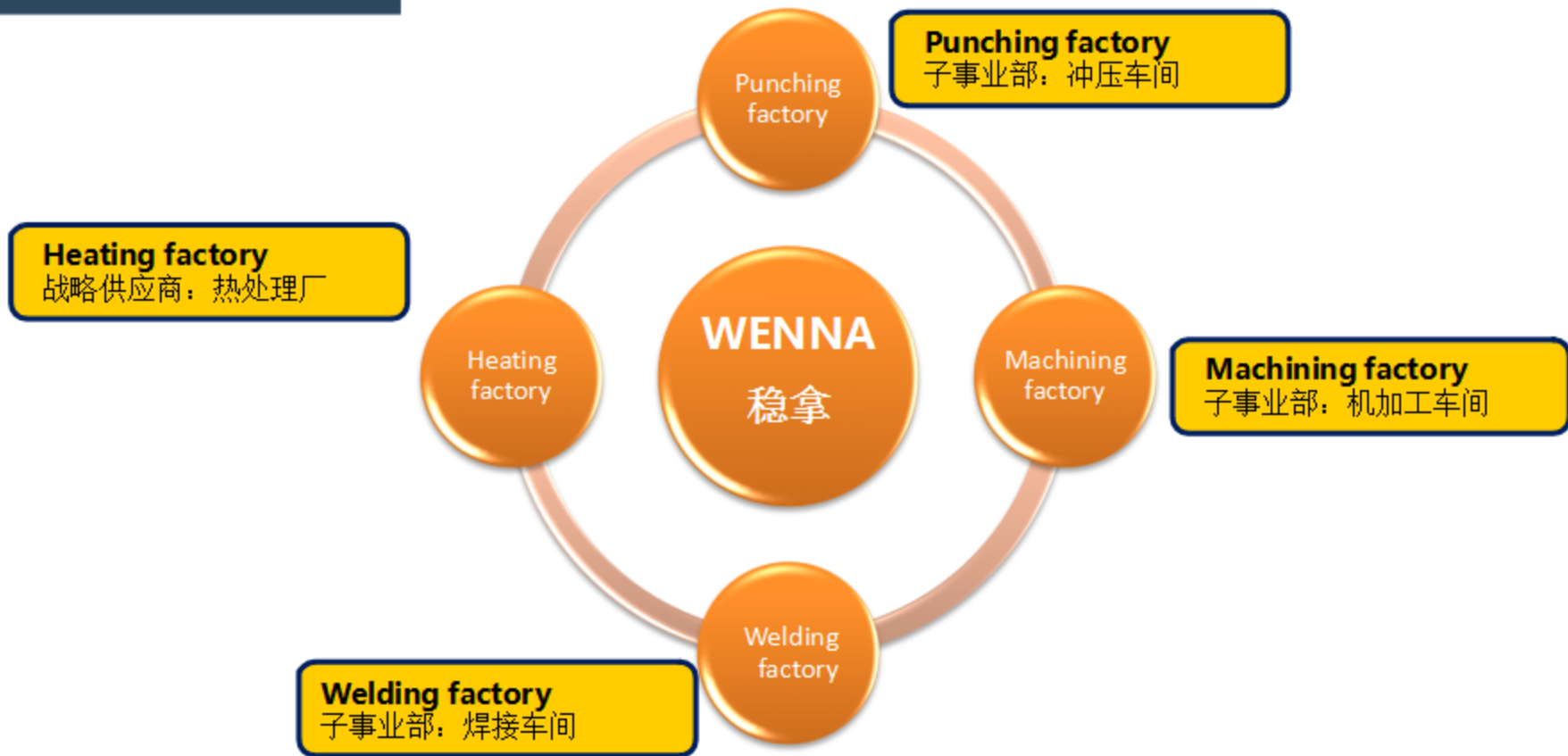
Yuyao Wenna Machine Industry & Trade Co., Ltd

A professional gloves production line provider

专业手套生产配套供应商



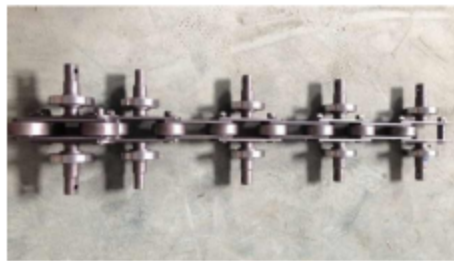
Company profile
公司简介



Main products
主要产品



Double chain
双手链条



Single chain
单手链条



U single chain
U形支架链条



Glove former holder
手模座一



Glove former holder
手模座一



Glove former holder
手模座一



Glove former holder
手模座一

Main customers
主要客户



The Name You Can Trust



Quality controlling
质量控制**Supplier material 外购物料**

Top raw material suppliers 知名原材料供应商
 Supplier selection by quality 质量优先选择
 Incoming inspection 严格进料检测
 Material certification on all supplies 材质证明

In process controlling 过程质量控制

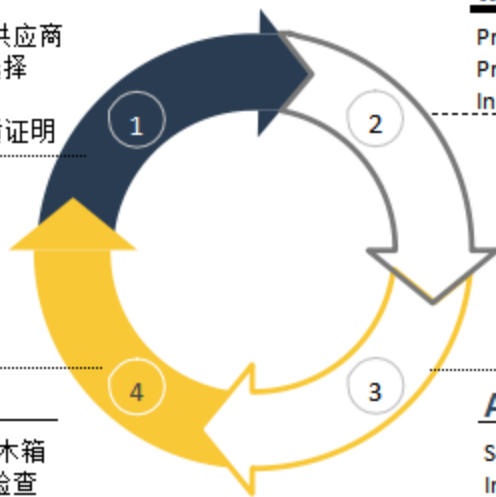
Process card 过程生产工艺
 Pre-plan quality 先期策划质量控制
 Inline quality inspection 过程质量检测

Export package 出口包装

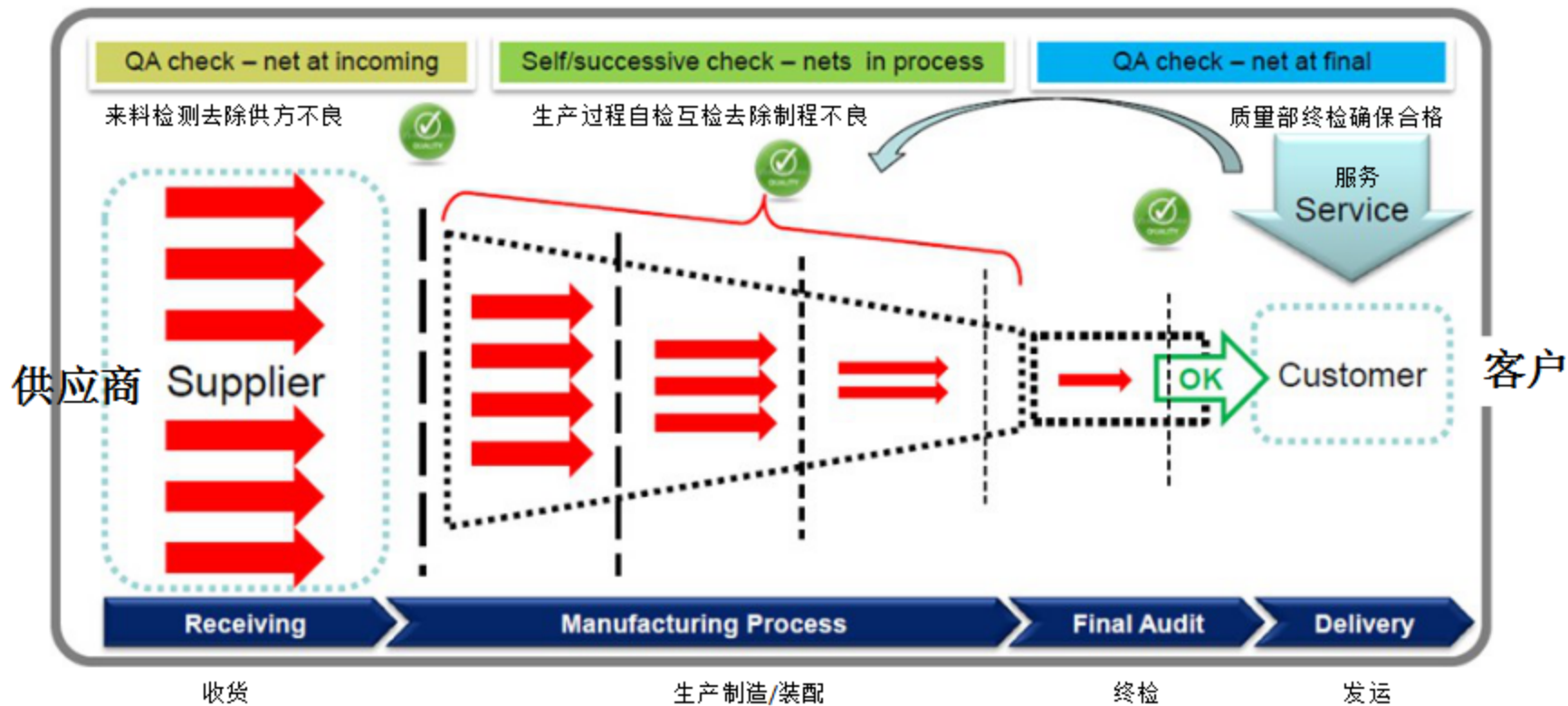
Fumigation free wooden case 免熏蒸木箱
 PDI (pre delivery inspection) 发运前检查

Assembly final test 装配终检

Self 100% inspection 装配工100%自检
 Inspector Cross checking 质量部互检



Quality controlling
质量控制

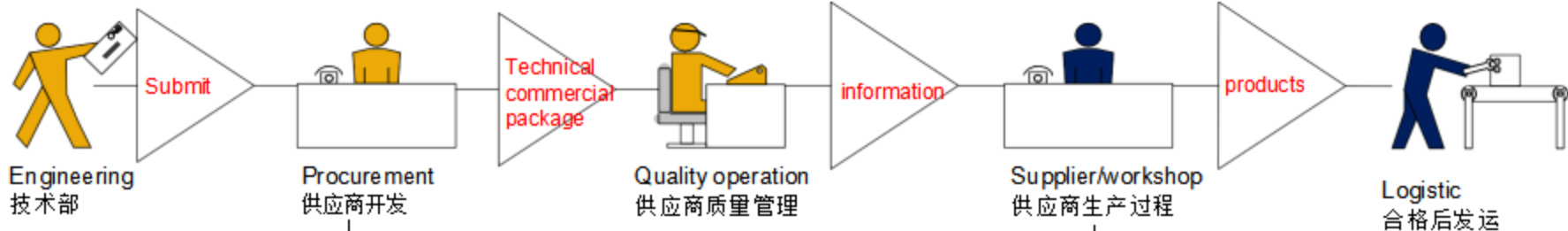


Quality controlling
质量控制

Supplier quality 供应商质量

Wenna TM 稳拿员工

Vendor TM 供应商员工



All single part has detail technical requirements
技术部为每个零件设定技术标准

The supplier is defined by quality and sourcing together
供应商由质量部与采购部共同决定

Supplier quality will pre discussion all detail with supplier and monitor supplier process
供应商质量提前分析质量要求，并监督供应商制造过程策划及实现

All process in supplier must do self & cross checking
供应商每个过程都需要做自检及互检

Supplier need provide the evidence to make sure final quality
供应商提供终检报告确保产品合格

Quality controlling
质量控制

Incoming inspection 来料质量检测



Hardness tester
硬度计



Universal tester
拉伸机



Salt spray tester
盐雾测试箱

Quality controlling
质量控制

➤ Raw material 原材料控制

- Confirmed good quality steel factory (Hangzhou Steel) 指定优质钢厂(杭钢) ;
- Material certificates for each batch 每批材质证明;
- Incoming inspection raw material 原材料来料的检测

Quality controlling
质量控制

➤ Punching/forging/die casting 冲压/冷墩/压铸

- Integrated production part approval process 卓有成效的供应商零件批准程序
- First part verifying each shift 每班的首件确认
- Critical dimension controlled by gauge, like hole 通止规检查重点尺寸，如孔；
- Dimension inspection according to standard 其它尺寸用卡尺等检具按比例抽查

Quality controlling
质量控制

➤ Machining机加工

- TPM system implemented to maintain equipment 设备的TPM管理
- First part verifying each shift 每班的首件确认
- Dimension inspection every 20pc 每20件检查一次;
- Calibrated measurements 经过计量的检测工具

Quality controlling
质量控制

➤ Heating process 热处理

- Confirmed good heating supplier 经过评估过的优质热处理供应商;
- Programmed heating parameters 热处理参数自动控制;
- Hardness tested each furnace 每炉材料硬度检查;
- Incoming material inspection before stocking 入库前的材料检查;

Quality controlling
质量控制

➤ Grinding 磨内外圆

- TPM system implemented to maintain equipment 设备的TPM管理
- First part verifying each shift 每班的首件确认
- Micrometer to check the diameter 千分尺检查直径;
- Dimension inspection every 20pc 每20件检查一次;
- Calibrated measurements 经过计量的检测工具

Quality controlling
质量控制

➤ Assembly 装配

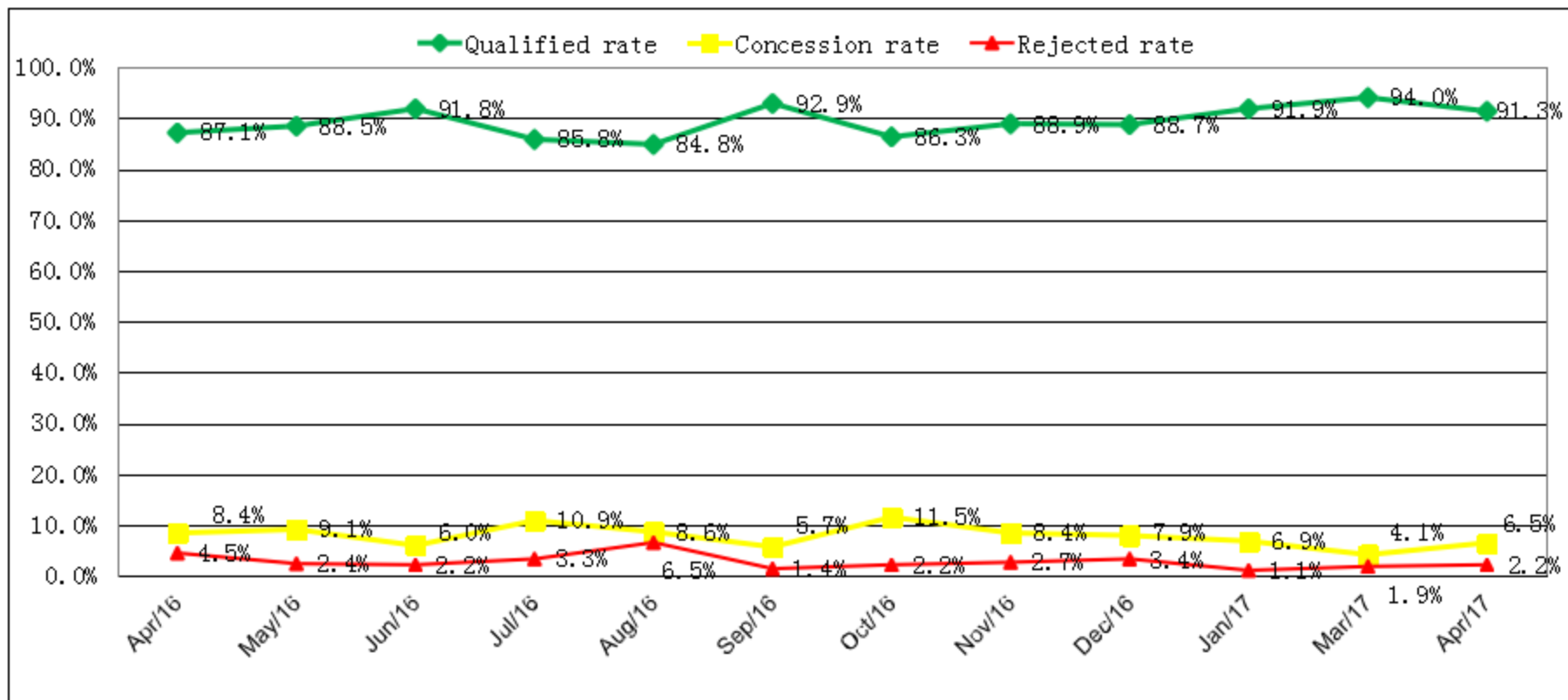
- Well-trained staffs 熟练培训的员工;
- Special designed assembly tools 专用的装配设备;
- Self inspection after assembly 装配后的自检;

Quality controlling
质量控制

➤ Packing 包装

- Pre-delivery inspection before packing 包装前再次确认质量;
- Designed wooden box package 专门的木箱包装;
- Package material according to RoHS regulation 符合RoHS的环保包装材料;
- Clear label on the box 清晰的唛头;

Performance of final inspection 链条终检质量持续改善



Thank you!

谢谢!

For more info please contact us: 请联系

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